



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9270	REV. A SHEET 1 OF 1
DATE 03.12.02		TITLE REPLACEMENT SHIM KIT	SCALE NTS
A	03.12.02	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-698 REV. B

REF. CANADIAN STC: SH92-43

- 1) The D412-698-021 Replacement Shim Kit may be used to shim the D412-698-011/-012 Door Bracket Modification Kits in place of the existing Bell shims. Shim the door as specified in Installation Instructions IIN-D412-698 Rev. B. The kit includes the following parts:

QTY	P/N	Description	Used to shim bracket P/Ns:
X	D412-698-021	Replacement Shim Kit	
3	D3238-1	Plate (replaces BHT P/N 205-031-436-003)	D3121-141/-145/-146
1	D3238-3	Plate (replaces BHT P/N 205-031-435-003)	D3121-143/-144
2	D3238-5	Plate (replaces BHT P/N 205-031-433-003)	D3137-043, D3183-043/-044
6	D3238-11	Plate	D3121-141/-145/-146
2	D3238-13	Plate	D3121-143/-144
4	D3238-15	Plate	D3137-043, D3183-043/-044

Use D3238-11 as required in conjunction with D3238-1.

Use D3238-13 as required in conjunction with D3238-3.

Use D3238-15 as required in conjunction with D3238-5.

- 2) To eliminate interference, it is acceptable to replace D3121-17 washer & MS24694S50 screw with D3121-21 bolt on all applicable bracket assemblies.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i> D. SHEPHERD (DE # 02)
DATE:	03.12.02
CERT. NO.:	SH92-43
ISSUE NO.:	4

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